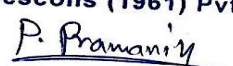




Pre Delivery Inspection Sheet

Part Name		XXXXXXXX		Inspection Date	22/04/2025		Production	✓	
Part Number		XXXXXXXX		Rev. No	0		Pre-launch		
Customer		XXXXXXXX						Prototype	
Supplier Code		xxxxxxx		P.O No. XXXXXXXXXX			PO Date : 18/02/2025		
Wooden Box No	1/1	Total No. of Small Box or Pieces		300 NOS	Variants included in Box			HEAT NO. 150125	
Characteristics		Specification/ Requirement	Method				Reaction Plan		
No.	Product		Evaluation	Size	Freq.	Resp.		Observation	
1	Blow holes/ Cavities	No blow holes or cavities allowed	Visual	100%	Every Lot	Quality Inspector	FOUND OK	Reject the part and replace with new part	
2	Flow Defects - Sand Inclusion	No Flow defects allowed					FOUND OK	Reject the part and replace with new part	
3	Crack	No Crack allowed					FOUND OK	Reject the part and replace with new part	
4	Black Mark & Discolourisation	No Black Mark in machining area and no abnormal discolourisation allowed in casting area					FOUND OK	Inform supervisor or Reject the part and replace with new part	
5	Bend	No Bend allowed					FOUND OK	Reject the part and replace with new part	
6	Damages & Dents	No major Damages/ Dents/ heavy scratches allowed in machining area					FOUND OK	Rework or Reject the part and replace with new part	
7	Pin Holes in machined area	Heavy distributed deeper pin holes not allowed in machined area					FOUND OK	Reject the part and replace with new part	
8	Internal Sub Parts	Missing of any sub parts not permitted					--	Hold & reassemble with missed part	
9	Improper machining or insufficient material	Unwash, improper surface finish, improper machining not allowed					FOUND OK	Reject the part and replace with new part	
10	Assembly of Sub Parts	Improper assembly of Sub parts not allowed					--	Hold & make proper assembly	
11	Stains & Sticker marks	Stain, Sticker marks not allowed in machining areas					FOUND OK	Remove or clean the marks	
12	Identification & Numbering	Improper location of identification, wrong numbering not allowed					FOUND OK	Reject the part and replace with new part	
13	Wall Thickness & Core shift	Improper Wall thick, Core shift after in machining areas not permitted					FOUND OK	Reject the part and replace with new part	
14	Visual Checking	Improper Maching, Step at Machine Surface, any Defect in machining areas not permitted					FOUND OK	Reject the part and replace with new part	
Name of the Quality Inspectors performing inspection					The parts contained in the box complies with the customer requirement meeting quality standards and I solemnly agree these parts have been 100% PDI inspected				
					Signature	Gescons (1961) Pvt. Ltd.  Q.C.E.			