

Gescons (1961) Pvt. Ltd.

111, B.L.Saha road, kolkata -700053

JOB CARD

No:- GPL /132

FMT No -FMT-07-01-00 C

DATE: 16/01/2025

CUSTOMER NAME :

PART NO.

HEAT NO. 160125

MATERIAL GRADE : A356-T6

PART NAME :

TOTAL QUANTITY : 180

AFTER POURING OF CASTING

SL NO.	OPERATION DETAILS	START DATE	END DATE	ACC. QTY	REJ QTY	REMARKS
1	Pouring Of Casting	16/01/2025	16/01/2025	180	--	
2	Fetling	29/01/2025	30/01/2025	180	--	
3	Heat Treatment	26/02/2025	27/02/2025	180	--	
4	Stage Inspection (Visual)	04/03/2025	05/03/2025	180	--	1 Pc. Inspection Report & Check Sheet
5	Machining: 1st Operation:	29/03/2025	04/04/2025	180	--	
6	2nd operation :-	04/04/2025	09/04/2025	180	--	
7	3rd operation :-	11/04/2025	18/04/2025	180	--	
8	4th operation :-	22/04/2025	26/04/2025	180	--	
9	5th operation :-	--	--			
10	6th operation :-	--	--			
11	Final Inspection and assembly:	13/05/2025	16/05/2025	180	--	
12	Packing and Despatch:	17/05/2025	19/05/2025	180	--	

Gescons (1961) Pvt. Ltd.



Q.C.E.

Signature