




GESCONS(1961)
PRIVATE LIMITED

GESCONS(1961) PVT LTD

FIRST PIECE INSPECTION REPORT DURING POURING OF CASTING (Visual)

FURNECE NO				Inspection Date: 16/01/2025-17/01/2025	Production √		
DATE OF POURING		16/01/2025		HEAT NO- 160125	Pre-launch		
DIE NO				FMT: 08-02-04B	Prototype		
Part Name & Number			P.O No-		P.O. DATE -		
Characteristics		Specification/ Requirement		Method			
No.	Product			Evaluation	Observation		
1	Blow holes/ Cavities	No blow holes or cavities allowed.		Visual	Found OK		
2	Flow Defects - Sand Inclusion	No Flow defects allowed.			Found OK		
3	Crack	No Crack allowed.			Found OK		
5	Bend	No Bend allowed.			Found OK		
7	Pin Holes	Heavy distributed deeper pin holes not allowed .			Found OK		
8	Identification & Numbering	Improper location of identification, wrong numbering not allowed.			Found OK		
9	Wall Thickness & Core shift	Improper Wall thick, Core shift not permitted.			Found OK		
						Materials are accepted for further Machining.	
				Signature	Gescons (1961) Pvt. Ltd.  Q.C.E.		