



GESCONS(1961)
PRIVATE LIMITED

GESCONS(1961) PVT LTD

INTERNAL INSPECTION REPORT OF INCOMING CASTING MATERIALS AFTER FETTLING

CUSTOMER NAME	XXXXXXXXXX	Inspection Date: XXXXXXXX	Production <input checked="" type="checkbox"/>	
PART NAME	XXXXXXXXXX	HEAT NO- XXXXXXXX	SPEC NO: XXXXXXXX	
Part Number	XXXXXXXXXX	FMT: 08-02-04B/1	QTY:XXXXXXXX	
P.O No & DT-	XXXXXXXXXX	JOB CARD NO.		
Characteristics		Method		Reaction Plan
No.	Product	Evaluation	Observation	
1	Blow holes/ Cavities	No blow holes or cavities allowed.	OK	MATERIALS ARE ACCEPTED
2	Flow Defects - Sand Inclusion	No Flow defects allowed.	OK	
3	Crack	No Crack allowed.	OK	
5	Bend	No Bend allowed.	OK	
7	Pin Holes	Heavy distributed deeper pin holes not allowed .	OK	
8	Identification & Numbering	Improper location of identification, wrong numbering not allowed.	OK	
9	Wall Thickness & Core shift	Improper Wall thick, Core shift not permitted.	OK	
10	Chemical Report	As Per SPEC	OK	
11	Mechanical Report	As Per SPEC	OK	
Name of the Quality Inspectors performing inspection				
		Signature	Gescons (1961) Pvt. Ltd. <i>P. Pramanik</i> Q.C.E.	